




indoor
& outdoor
FURNITURE

2012 - 2014



The leader in quality and innovation, decade after decade.

For over 50 years, Sunbrella has been the leader in performance fabrics. And there's good reason people look to Sunbrella first for their fabric needs. No one else brings so much under one revolutionary, stylish brand. No other resource is more committed to leading the performance fabric industry with innovations that fit today's lifestyles. With enhanced quality, additional colours and sophisticated styles, the next generation of Sunbrella offers more possibilities than ever.



a **BEAUTIFUL**
performance

Enduring Colour

Sunbrella colours stay strong and vibrant, even through intense sunlight exposure and cleaning with bleach.

Sumptuous Hand

Sunbrella fabrics are as soft and inviting as they are durable.

Dramatic Effects

Sunbrella fabric is available in hundreds of solids, stripes and textures as well as exquisite decorative jacquards.

Worry Free

Sunbrella fabric resists stains and fading, so you

can stop worrying about your fabric and enjoy life.

In harmony with the environment.

Sunbrella creates no wastewater from dyeing.
Sunbrella fabric's unique colouring process avoids harmful effluents

associated with conventional dyeing processes. It also dramatically reduces water and energy consumption.

Sunbrella finishing processes consume less water.

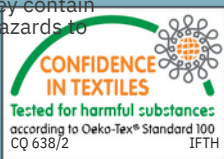
Continual improvement in the Sunbrella finishing application process at the Wasquehal, France plant allows us to use the same water several times for successive operations, as well as to recycle most of our wastewater. Heat from our wastewater is also recuperated to warm our clean water.

Sunbrella fabrics are extremely durable.

Sunbrella fabrics are engineered to last two to ten times longer than conventional fabrics. Thanks to their extended lifecycle, the long term environmental impact of Sunbrella fabrics is considerably less than that of cotton canvas, for example.

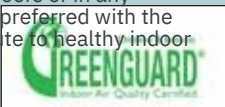
Sunbrella fabrics are safe for people and nature.

Sunbrella fabrics have been tested according to Oeko-Tex 100: this label certifies that they contain no harmful substances, and present no hazards to health, skin or the environment.



Sunbrella fabrics are Greenguard Indoor Air Quality Certified.

The Greenguard designation ensures that Sunbrella fabrics are a low-emitting product and can be used indoors or in any application where enhanced air quality is preferred with the confidence that these fabrics will contribute to healthy indoor air.





Sunbrella fabrics are durable and easy to clean.

Sunbrella superior pigments are added during the production of fade-resistant Sunbrella fibre. The final result is Sunbrella yarn and fabric with colour throughout that won't fade or wash away. Think «carrot». In ordinary fabrics, dyes are



to the surface of the yarn or fabric. The dye only penetrates the outer layer and washes out or fades away over time. Think «radish»



Sunbrella fabrics are amazingly easy to maintain, and most spills can be cleaned with mild soap and water. For tough stains, bleach can be used without fear of damaging the fabric or removing the color. The best way to keep Sunbrella fabrics looking good is to properly maintain them by brushing off dirt before it becomes embedded and wiping up spills as soon as they occur. Additionally, a topical finish is applied to all Sunbrella fabrics to help them repel liquids making it even easier to maintain.

Sunbrella fabrics protect you from the elements.

The Skin Cancer foundation recommends Sunbrella as a part of your com-

plete sun protection regime, including regular use of sunscreen.

* Does not apply to styles of Sunbrella that are designed for transparency, such as Sunbrella Velum



Fade resistant



Water-repellent & Stain-proof



Breathable



Mold resistant

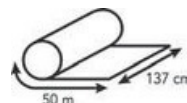


Easy care



Protects from UV

Sunbrella® Solids and Stripes



SJA 3704 137
White Sand



SJA 5457 137
Sunflower



SJA 3759 137
Gold



SJA 5477 137
Logo Red



SJA 5417 137
Tuscany



SJA 3744 137
Clay Court



23 cm

SJA 3919 137
Brannon Orange



19,8 cm

SJA 3733 137
Porto Rosso



SJA 3905 137
Pink



SJA 3728 137
Paris Red

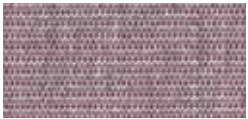


SJA 5436 137
Burgundy



27 cm

SJA 3917 137
Urban Pink



SJA 3902 137
Parma Grey



SJA 3761 137
Parma



SJA 3718 137
Plum



SJA 3904 137
Aubergine



← 23 cm

SJA 3913 137
Brannon Aubergine



SJA 3799 137
Denim



SJA 3903 137
Purple



SJA 5439 137
Navy Blue



SJA 3703 137
Silver Blue



← 23,3 cm

SJA 3915 137
Quadri
Purple



← 27 cm

SJA 3916 137
Urban Purple

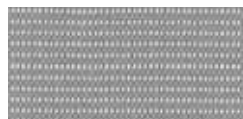
Sunbrella® Solids and Stripes



SJA 5404 137
Natural



SJA 3741 137
Silver Grey



SJA 3706 137
Shingles



YAC 3911 137
Yacht Stripe Graumel

← 9,9 cm



SJA 3756 137
Lead Chiné



SJA 3757 137
Flanelle



SJA 3705 137
Charcoal



SJA 3778 137
Quadri Grey

← 23,3 cm



YAC 3773 137
Yacht Stripe Chiné Grey

← 9,9 cm



SJA 3737 137
Ardoise



SJA 3906 137
Carbon



SJA 3758 137
Sooty



SJA 5408 137
Black



SJA 3918 137
Urban Flanelle

← 27 cm



↔ 9,9 cm

YAC 3723 137
Yacht Stripe Charcoal



↔ 9,9 cm

YAC 3740 137
Yacht Stripe Black

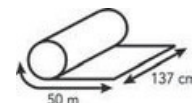


↔ 19,8 cm

SJA 3750 137
Porto Nero



Sunbrella® Solids and Stripes



19,8 cm

SJA 3776 137
Porto Blue Chiné



SJA 3793 137
Mineral Blue Chiné



SJA 5420 137
Mineral Blue



SJA 5416 137
Aruba



23 cm

SJA 3912 137
Brannon Bleu



19,8 cm

SJA 3732 137
Porto Azur



SJA 3763 137
Narval



SJA 5424 137
Sky Blue



SJA 3714 137
Celeste



SJA 3717 137
Riviera Blue



9,9 cm

YAC3 3722 137
Yacht Stripe Navy



SJA 3780 137
Lin



SJA 5453 137
Canvas



SJA 5422 137
Antique Beige



SJA 3745 137
Hemp



SJA 3777 137
Porto Grey Chiné

←→ 19,8 cm



SJA 48009/00 137
Arbor Pebble



SJA 5476 137
Heather Beige



SJA 5425 137
Cocoa



SJA 3907 137
Taupe Chiné



SJA 3713 137
Choc Ice



SJA 5432 137
Bay Brown



SJA 3729 137
Taupe



SJA 3792 137
Dark Smoke



SJA 3127 137
Mink Brown



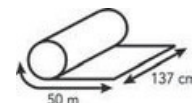
SJA 5470 137
Walnut



SJA 5674 137
Yacht Stripe Maxim Beige

←→ 10,6 cm

Sunbrella® Solids and Stripes



SJA 3738 137
Macao



SJA 3767 137
Kaki



SJA 5446 137
Forest Green



SJA 3768 137
Pologreen



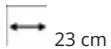
SJA 5413 137
Spa



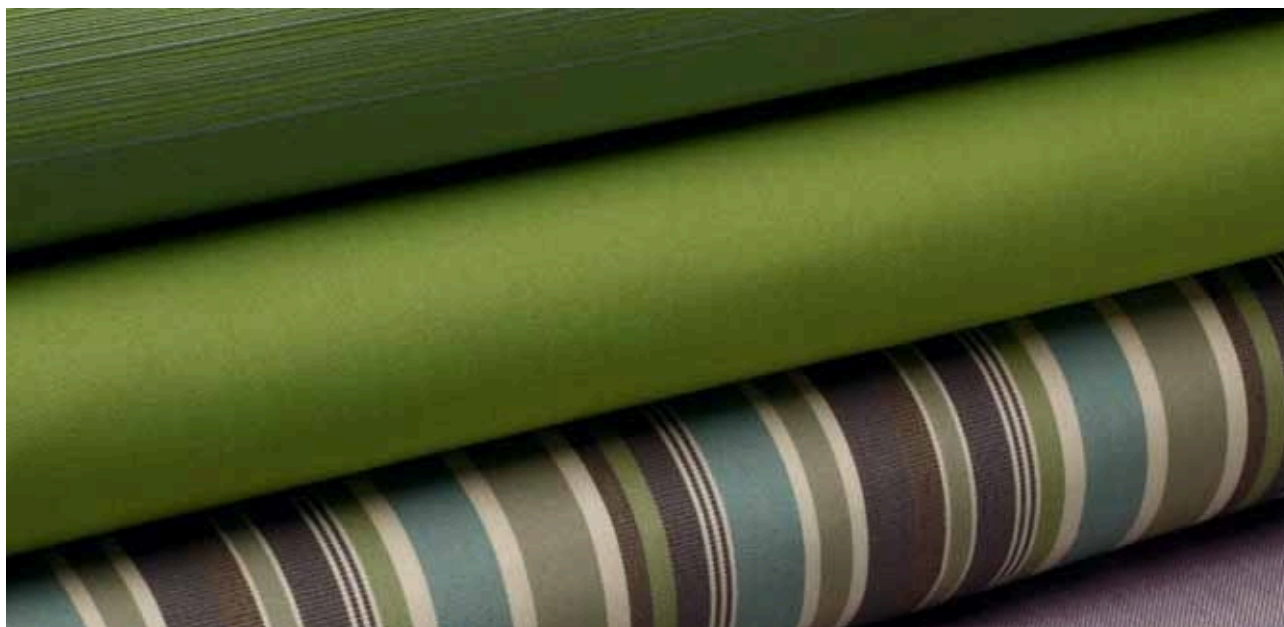
SJA 3900 137
Green Taupé



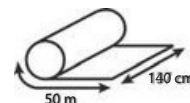
SJA 3901 137
Grey Olive



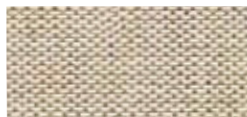
SJA 5621 137
Brannon Whisper



Sunbrella® Velum



VLM 2000 140
Natural Velum



VLM 2002 140
Heather Velum

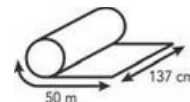


VLM 2003 140
Graumel Velum



VLM 2011 140
Nature Grey Velum

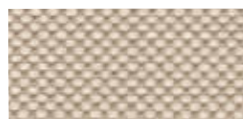
Sunbrella® Natte



SJA 10020 137
Natté White



SJA 10014 137
Natté Nature



SJA 10021 137
Natté Canvas



SJA 10066 137
Natté Smoky Yellow



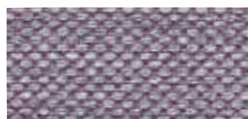
SJA 10067 137
Natté Heather Tuscan



SJA 10028 137
Natté Heather Beige



SJA 10061 137
Natté Dark Pink



SJA 10026 137
Natté Parma Chiné



SJA 10029 137
Natté Heather Grey



SJA 10040 137
Natté Nature Grey



SJA 10065 137
Natté Carbon Beige



SJA 10025 137
Natté Frosty Chiné



SJA 10064 137
Natté Carbon Sky



SJA 10060 137
Natté Dark Narval



SJA 10062 137
Natté Dark Purple



SJA 10022 137
Natté Grey Chiné



SJA 10063 137
Natté Charcoal Chiné

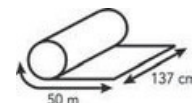


SJA 10059 137
Natté Dark Taupe



SJA 10030 137
Natté Sooty

Sunbrella® Linen



SJA 3920 140
Taupe Black Linen



SJA 8304 137
Natural Linen



SJA 8353 137
Canvas Linen



SJA 8374 137
Taupe Linen



SJA 3921 140
Deep Red Linen

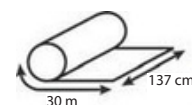


SJA 3922 140
Blue Black Linen



SJA 8336 140
Black Linen

Sunbrella® Kyoto



↑ ↓
1,1 cm

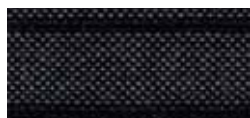
SJA 47018/013 137
Kyoto Beige



SJA 47018/018 137
Kyoto Natural



SJA 47018/019 137
Kyoto Moonstone



SJA 47018/017 137
Kyoto Graphite



Sunbrella® Dupione



SJA 8071 137
Dupione Grape



SJA 8010 137
Dupione Pearl



SJA 8011 137
Dupione Sand



SJA 8075 137
Dupione Pear



SJA 8019 137
Dupione Deep Sea



SJA 8070 137
Dupione Tangerine



SJA 8074 137
Dupione Magenta

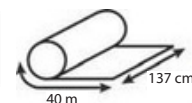


SJA 8051 137
Dupione Crimson



SJA 8060 137
Dupione Stone

Sunbrella® Sling



ELB 50045/10 137
Lagoon Sling



ELB 50045/07 137
Snowy Sling



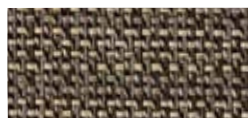
ELB 50045/06 137
Sand Sling



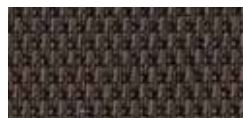
ELB 50045/02 137
Taupe Sling



ELB 50045/11 137
Plum Sling



ELB 5928 07 137
Gravel Sling

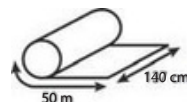


ELB 50045/09 137
Cocoa Sling



ELB 50045/00 137
Charcoal Sling

Sunbrella® Deauville



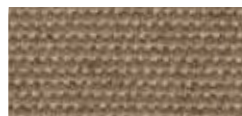
DEA 3908 140
Deauville Steelblue



DEA 5404 140
Deauville White



DEA 5453 140
Deauville Canvas



DEA 5476 140
Deauville Heather Beige



DEA 3728 140
Deauville Paris Red



DEA 3729 140
Deauville Taupe



DEA 3737 140
Deauville Ardoise

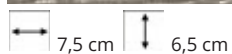


DEA 3718 140
Deauville Plum



DEA 5032 140
Deauville Black

Sunbrella® Frappé



TRACK 3729 137
Taupe Track



TRACK 3738 137
Macao Track



TRACK 5404 137
Natural Track



TRACK 3905 137
Pink Track



Sunbrella® Jacquards



60 cm 14,5 cm



JAQ J058 140
Optic Charcoal - Front side



JAQ J058 140
Optic Charcoal - Reverse Side



JAQ J060 140
Optic Plum - Front side



JAQ J060 140
Optic Plum - Reverse Side

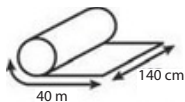


JAQ J059 140
Optic Cocoa - Front side



JAQ J059 140
Optic Cocoa - Reverse Side

Approximately 55 cm X 30 cm shown
Repeat width: 69 cm*
Repeat length: 80 cm*



4,3 cm 4,3 cm



JAQ J057 140
Pied de Poule Purple

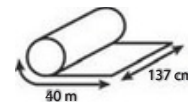


JAQ J056 140
Pied de Poule Amande



JAQ J055 140
Pied de Poule Black

Approximately 55,5 cm X 30 cm shown
Repeat width: 69,5 cm*
Repeat length: 92 cm*



the values may have a variation of +/- 5%



WARRANTY

5

YEARS

SUNBRELLA® INDOOR & OUTDOOR FURNITURE FABRICS
CONVENTIONAL 5-YEAR WARRANTY ON 12/14/2010

Dickson Constant warrants the rot-proof properties and colour fastness (7/8 minimum colour fastness under exposure to ultra-violet rays and bad weather conditions, according to the NF EN ISO 105 B02 and NF EN ISO 105 B04 standards – variations in shade over time are therefore limited) of its Sunbrella indoor & outdoor furniture fabrics for 5 years (starting from the date on which the finished product is purchased). **This warranty is valid for any purchase made after 12/14/2010, under the following terms and conditions:** - Dickson Constant shall replace free of charge the section of fabric recognized as faulty, excluding any costs or any other compensation for any reason whatsoever. - Any complaint must be sent within ten days of the defect being noticed, accompanied by the purchase invoice, via registered mail with confirmation of receipt to the retailer where the product was initially bought. He will acknowledge the defect and transmit your request to Dickson-Constant. - The fabric must be kept available to the experts of Dickson Constant or its insurance company. - Replacement or reimbursement of the defective fabric does not extend the duration of the original warranty. **This conventional warranty covers only the rot-proof properties and colour fastness of Sunbrella fabrics regularly maintained, under normal use and environment. Consequently there is no cover for:** - The benefits not performed by Dickson Constant: sewing of the fabric, etc. - Parts of the product other than the fabric manufactured by Dickson Constant: frame, etc. - Imperfections such as mottling, wrinkling, folds, etc. due to handling during preparation of the product or its installation - Defects due to the aging and normal wear of the fabric - The consequences of the conditions of installation, the environment or the use not corresponding to the normal conditions, uses of the profession, standards prescribed by Dickson Constant or the destined use of the fabric - The repair of damage or defects in the fabric resulting from accidents or negligence not attributable to Dickson Constant or resulting from force majeure. **Expressly excluded in particular is any deterioration due to:** - The elements and materials associated to the fabric in the finished product - Faulty maintenance or the use of unsuitable products or instruments: no detergent, chemical product or solvent can be used, nor any scraper or other instrument that may damage the surface - Lightning or unusual climatic or environmental conditions - Atmospheric or phytosanitary pollution - Soiling caused by animals - Faulty assembly or handling by the user, the projection of various products, hanging objects on the fabric, falling objects, bumps, road accidents, vandalism, burns from cigarettes or other sources, fire. This limited warranty shall under no circumstances pose an obstacle to the legal guarantees.



Care and cleaning

Comfortable, beautiful, and oh so liveable, Sunbrella fabric makes the dining or living room as worry-free as the outdoor room. It's amazingly easy to maintain, and most spills can be cleaned with mild soap and water. For tough stains, bleach can be used without fear of damaging the fabric or removing the colour. With this kind of durability and a wide range of styles, what's not to love?

One of the best ways to keep Sunbrella fabrics looking good and to delay deep or vigorous cleaning is to properly maintain the fabrics. This can be accomplished by simply brushing off dirt before it becomes embedded in the fabrics, wiping up spills as soon as they occur or spot cleaning soon after stains occur.

General or light cleaning

- Brush off any loose dirt.
- Machine wash at 40°C or hand wash as follows:
- Prepare a cleaning solution of 60 ml mild soap for 4 l of lukewarm water (less than 40°C).
- Clean with a soft bristle brush and allow cleaning solution to soak into fabric.
- Rinse thoroughly and allow fabric to air dry.
- If necessary, use an iron set to "synthetic fabric" heat. DO NOT use a steamer or an iron with steam setting.

Heavy cleaning for stubborn stains and mildew

Sunbrella fabric does not promote mildew growth, however, mildew may grow on dirt and other foreign substances that are not removed from the fabric. To clean mildew, or other stubborn stains:

- Prepare a solution of 240 ml of bleach and 60 ml of mild soap for 4l of clean water. Spray on entire area and allow to soak into the fabric.
- Scrub vigorously with a soft bristle brush, rinse thoroughly and allow fabric to air dry.

For removable Sunbrella fabric umbrella and cushion covers, machine wash in cold water (less than 40°C). Depending on wash load size, use normal amounts of mild laundry soap and add 240 ml of bleach if needed. Allow fabric to air dry. If stain and/or mildew are severe, bleach quantities may be increased.

Re-treating the fabric for ease of cleaning

Sunbrella fabrics have a special finish that enhances water repellency. The finish is designed to last for several years of normal use, but may be refreshed with 303 High Tech Fabric Guard™, the preferred re-treatment product for Sunbrella fabrics.



Fade resistant



Water-repellent & Stain-proof



Breathable



Mold resistant



Easy care



Protects from UV

 sunbrella®

 GLEN RAVEN


HORESTCO

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